

Technical University of Denmark



Termografi anvendt indenfor forbrændingsteknik

Clausen, Sønnik

Publication date:
2009

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Citation (APA):

Clausen, S. (2009). Termografi anvendt indenfor forbrændingsteknik [Lyd og/eller billed produktion (digital)]., Helsingør (DK), 11-13 May, 01/01/2009

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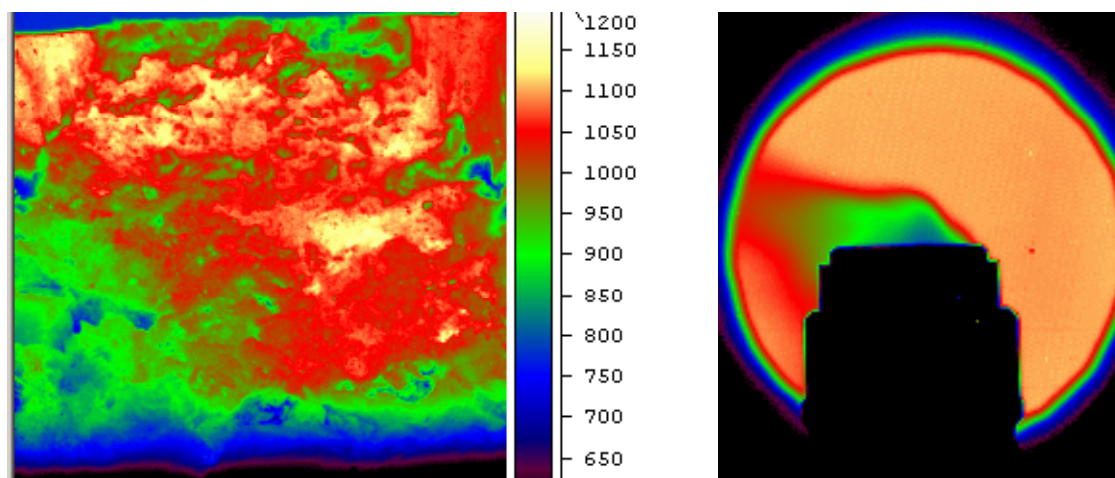
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Termografi anvendt indenfor forbræningsteknik



Risø DTU

Tlf +45 20814523

sqcl@risoe.dtu.dk

@RISØ

INFRARØD TEMPERATUR

- NMI, Danish reference temperature laboratory
- Accredited measurements: temperature, emissivity (ISO 17025)
- range -196°C – 2500°C (-80°C – 1600°C)



Rockwool, DONG Energy, Haldor Topsoe, Six Elements, TI, Force, Præcisions Teknik, Lundbeck, Radiometer, NOVO, Danfoss, MAN Diesel, Unimedical, Trevira N., Vattenfall, ...

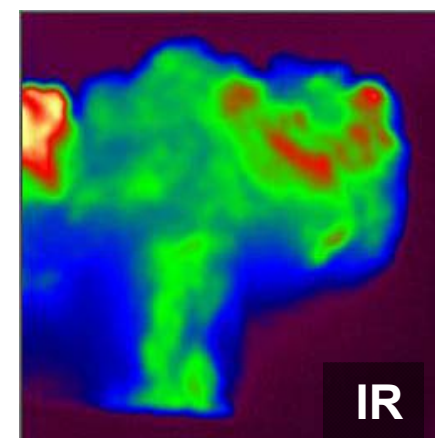
- Calibration
- Consultancy
- Assistance

Temperatur (°C)	Farve
650 - 750	rødviolet
750 - 780	mørk karminrød
780 - 800	karminrød
800 - 830	orange/karminrød
830 - 880	mørk orange
880 - 1050	orange
1050 - 1150	gul/orange
1150 - 1250	gul
1250 - 1320	hvid/gul

GAS EKSPLOSION



VIS



IR

Øjet ser først ved temperaturer over ca. 650°C

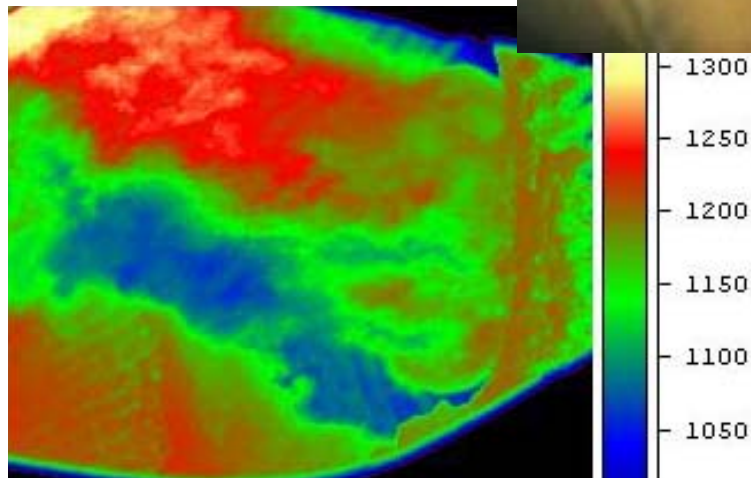
Optisk måling



- Kort måletid
- Berøringsløs
- Multi-måling
- ...



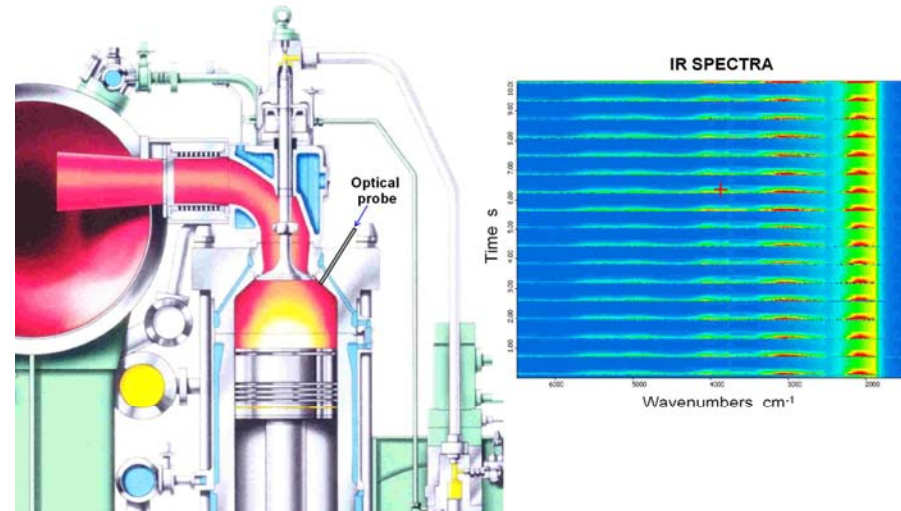
- Optisk adgang
- Kraftig absorption
- Kompleks udstyr
- Holder vindue rent
- ...



OPTISKE MÅLINGER

Forskning og udvikling af optiske målemetoder med det formål at optimere eksisterende og nye forbrændingsprocesser, R&D nye energiteknologier, mv:

- KRAFTVÆRKER
- MOTORER
- STÅL, PROCESINDUSTRI
- R&D NYE ENERGIKILDER
- MILJØ
- ANDET



Kerne: **TEMPERATUR**



AKTIVITETER på RISØ

- **Forskning:** anvendt spektroskopi, målemetoder,...
- **Energiprojekter:** EU, PSO, firma,...
- **Kalibrering** af alt IR-udstyr og temperaturfølere
- **Måling** optiske egenskaber gas/overflader (ϵ , τ)
- **Løsning** af kunde problemer
- **Rådgivning** vedr. Termisk stråling, temperatur,...
- **Transportabelt** optisk måleudstyr

*RISØ er Nationalt Reference Laboratorium
for berøringsløs temperaturmåling*



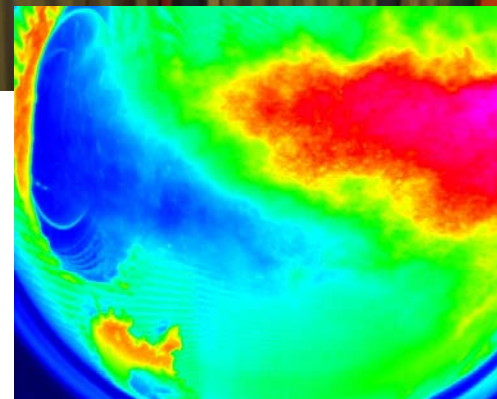
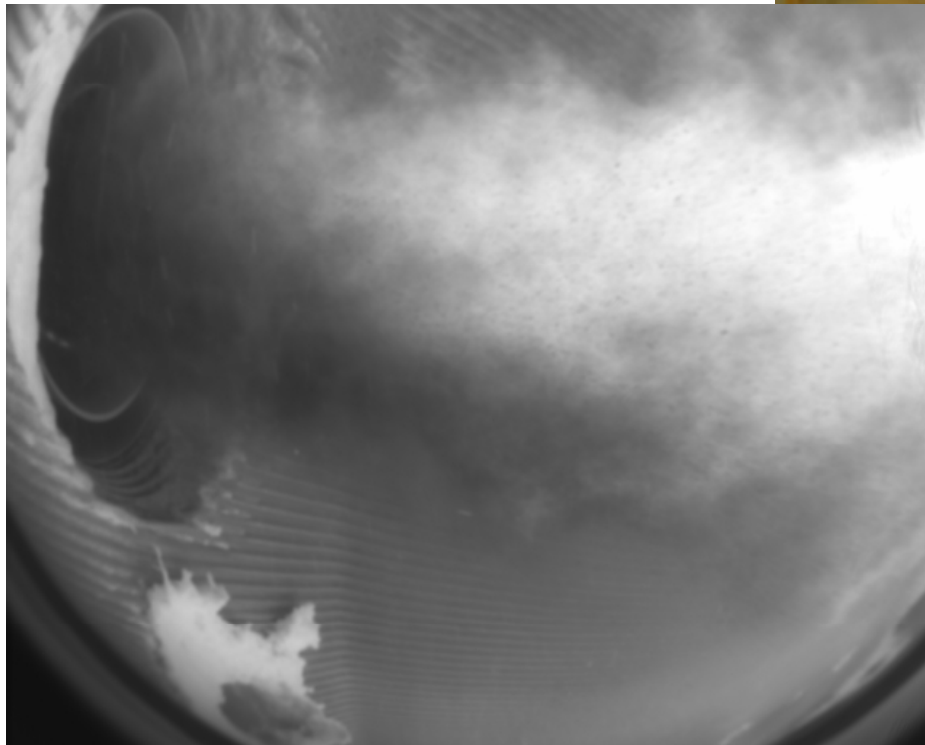
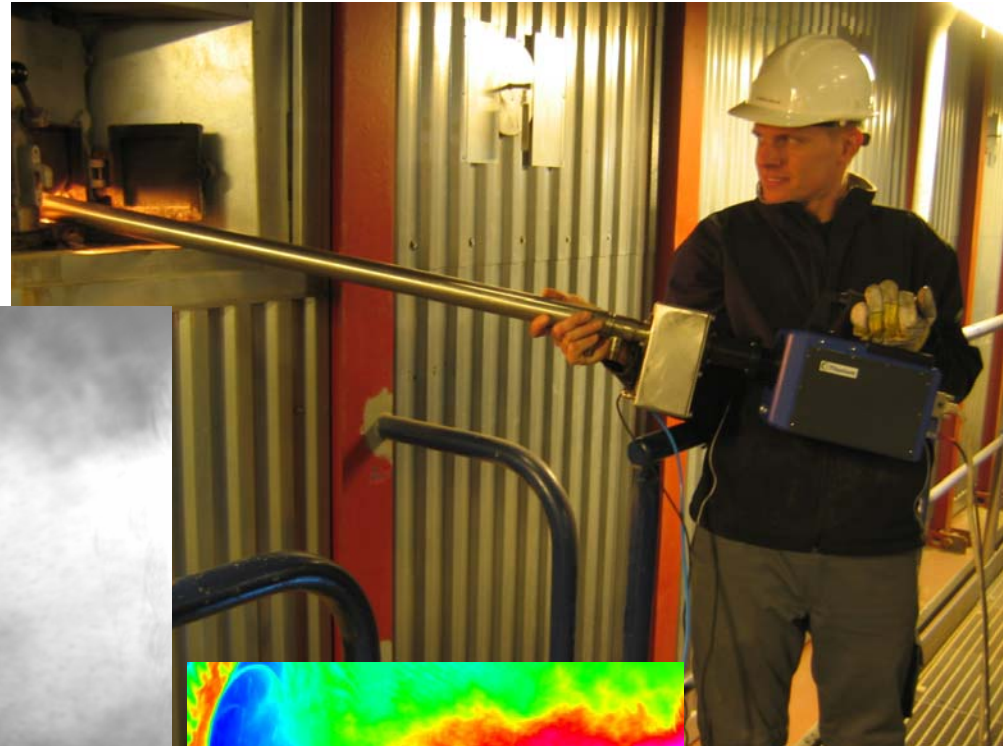
Hvad kan måles optisk?



- TEMPERATUR, VARMEFLUKS, ...
- GASSAMMENSÆTNING
- PARTIKELSTØRRELSE, MÆNGDE,...
- HASTIGHEDER
- BILLEDER, VISUALISERING,...
- TILSLAGNING, UTÆTHEDER KEDEL,...

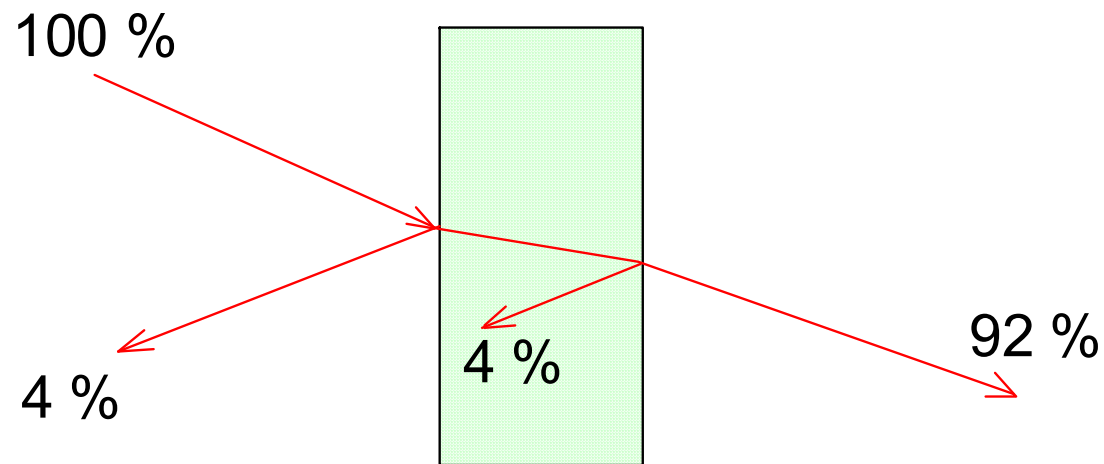


Termografering flamme

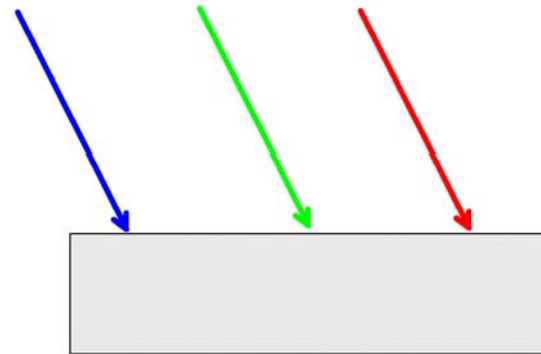
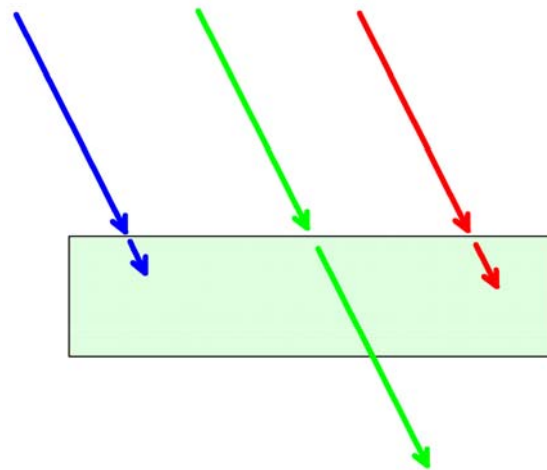


EGENSKABER af LYS

$$t + r + a + s = 1$$



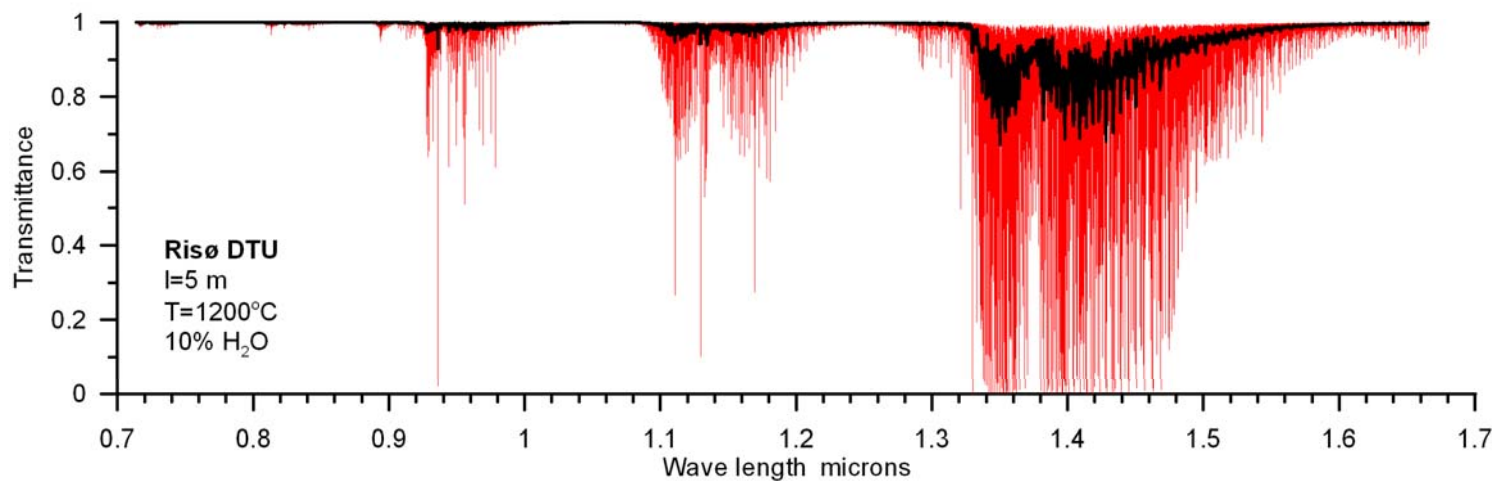
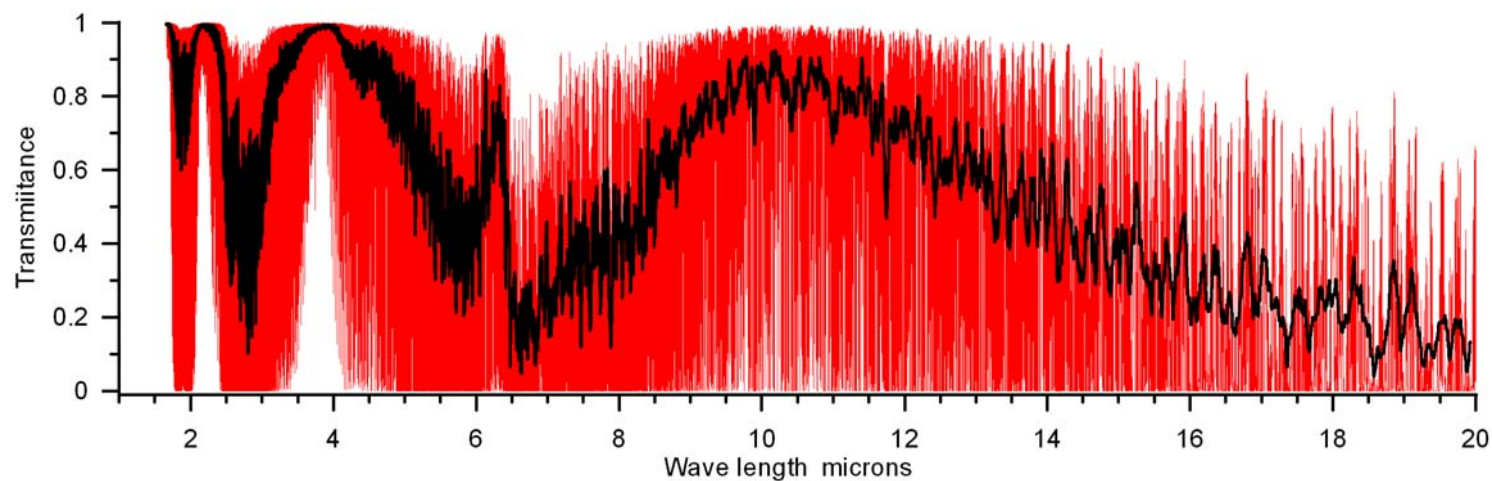
ABSORPTION



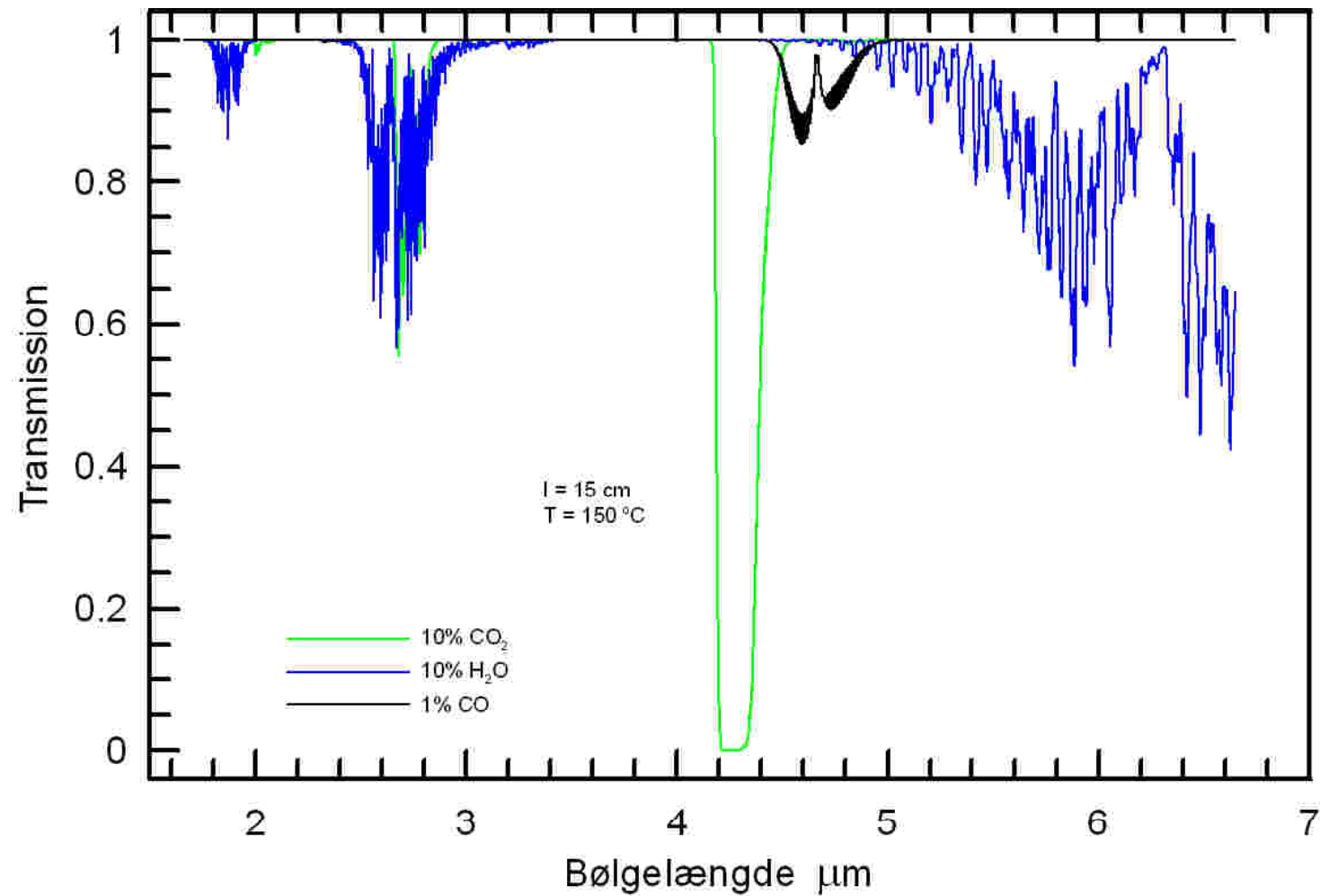
Beer's Law:

$$I = I_0 e^{-abc}$$

Absorption vand



IR absorption røggas



EMISSION

Kirchhoff's law:

EMISSION = ABSORPTION

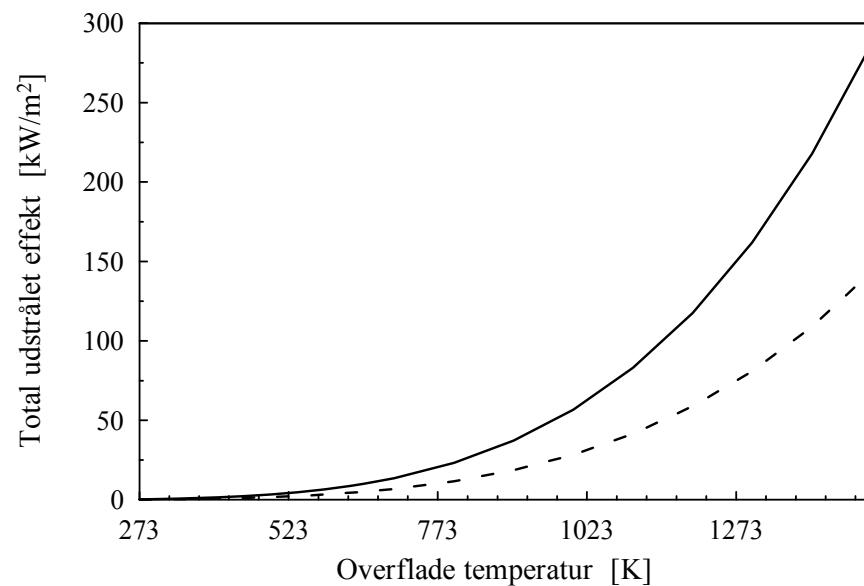
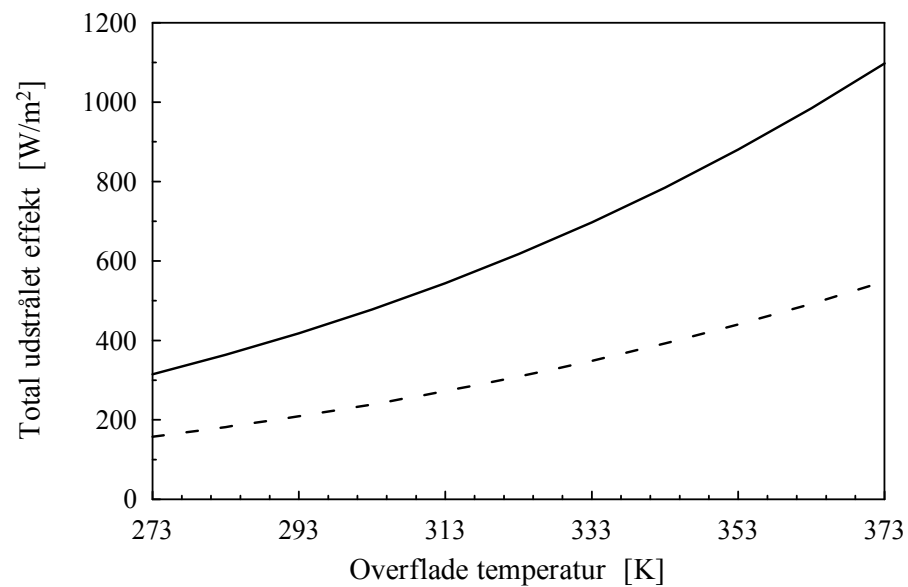
EMITTED ENERGY

ABSORBED ENERGY

Energy radiated from a surface or gas is
equal to the energy absorbed

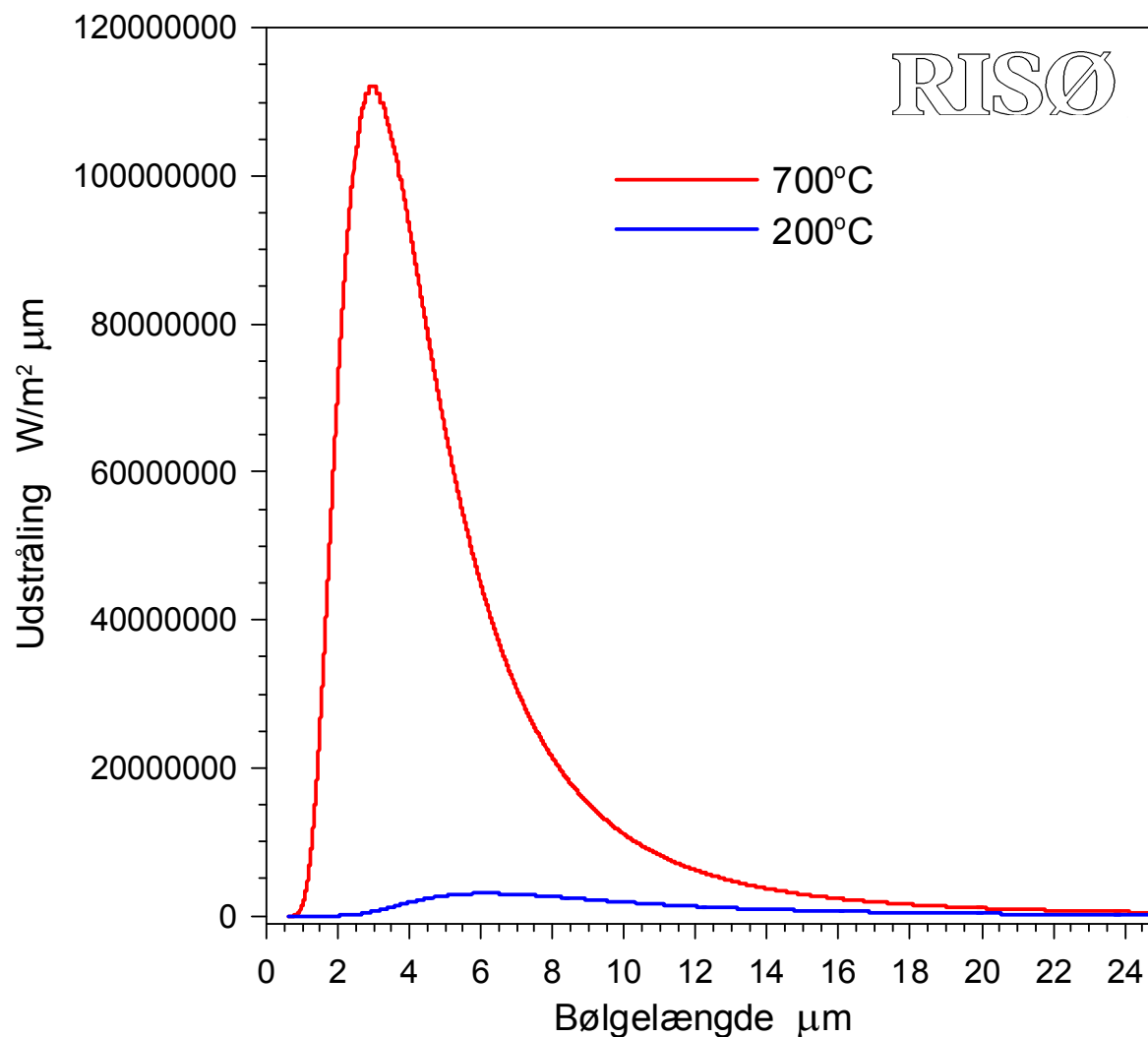
ϵ , EMISSION is a number between 0 and 1

Udstrålet effekt fra overflade



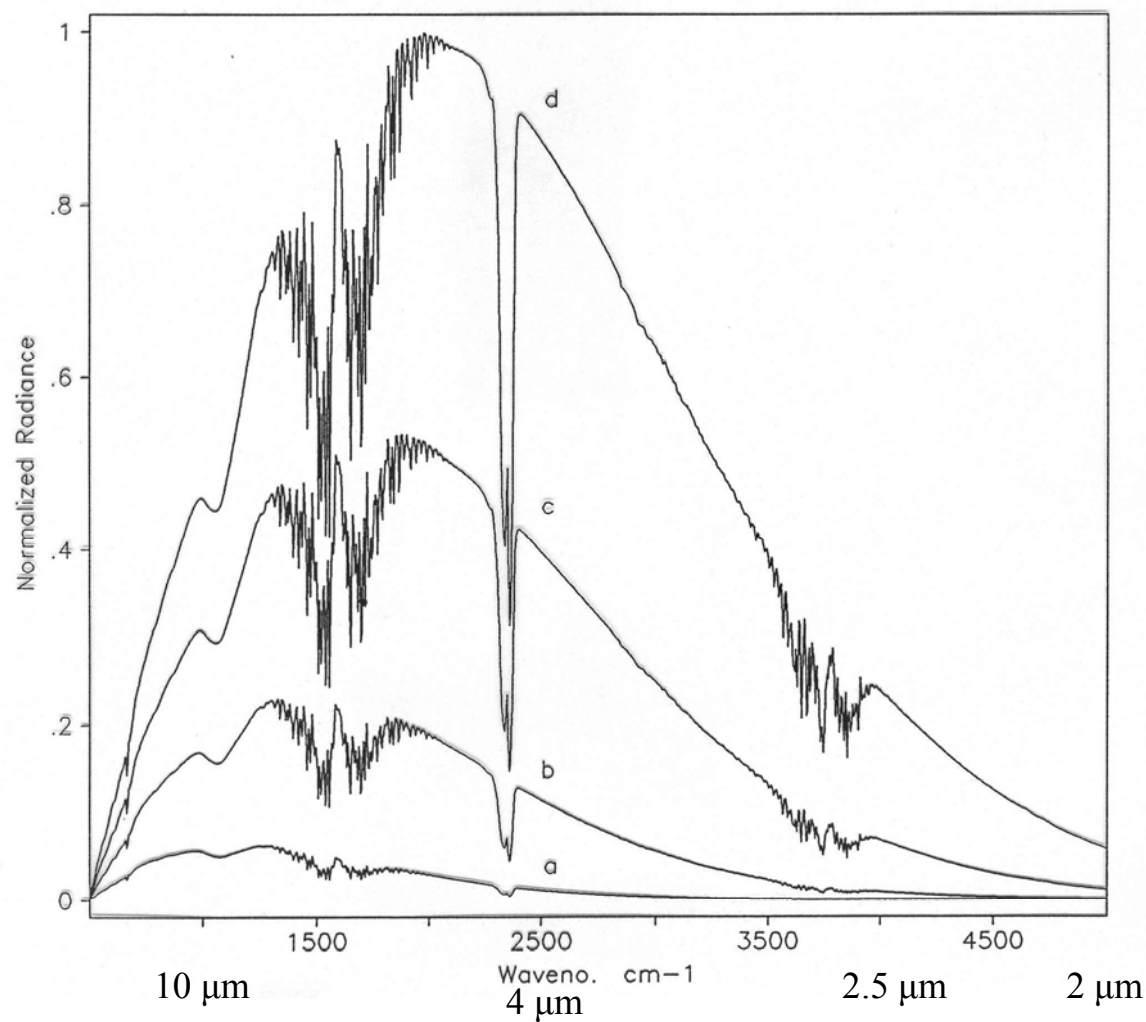
Blackbody-kurver

TEORI



Blackbody-kurver

MÅLT





CCD versus IR-kamera

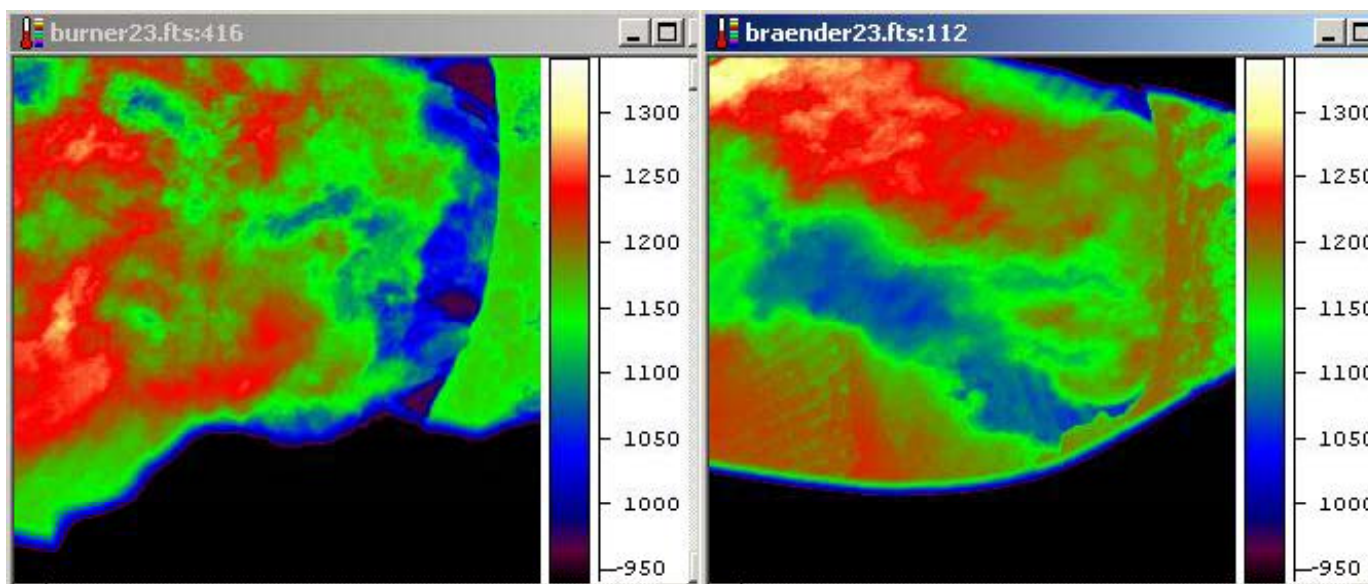


Video/CCD:

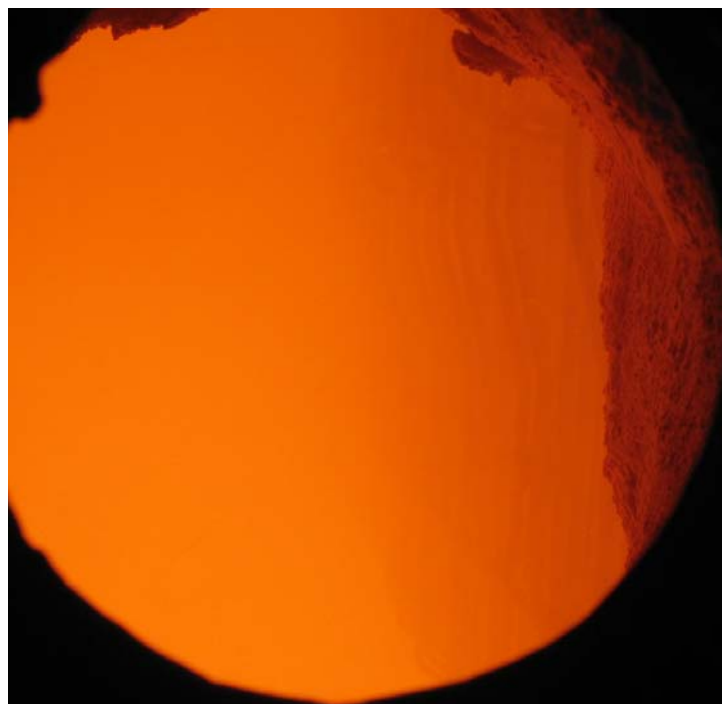


"IR ser gennem
sod/flammer"

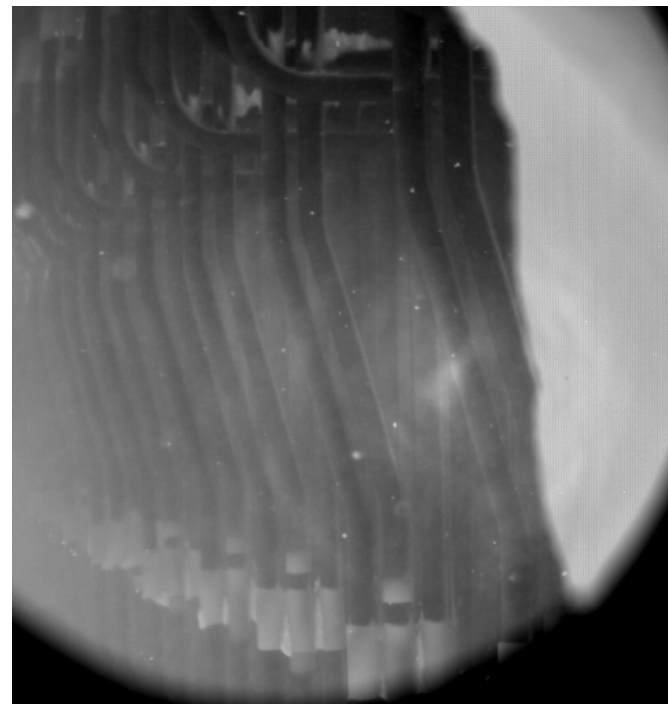
IR:



Sigtbarhed partikler



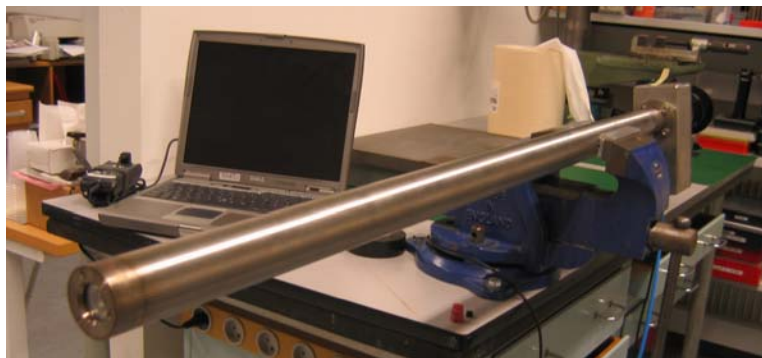
SYNLIG / VIDEO



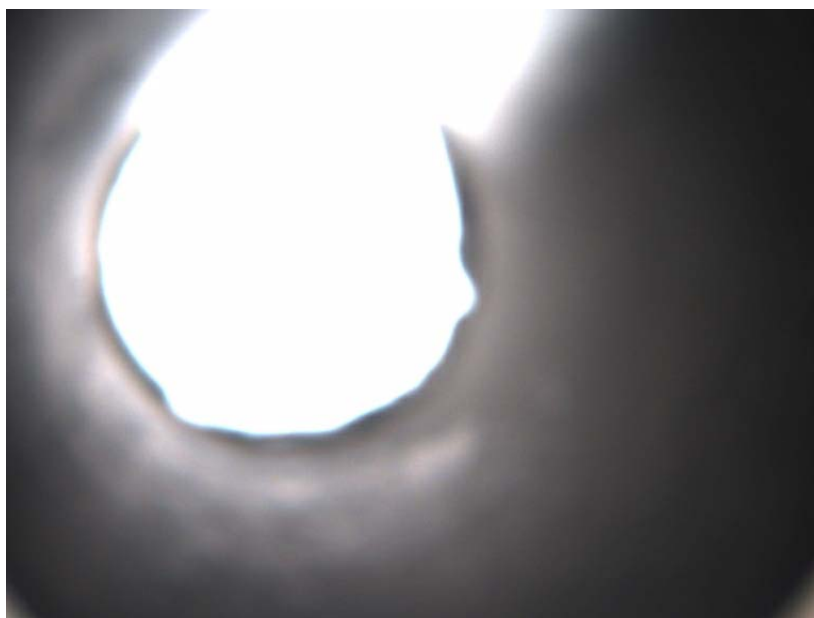
INFRARØDT



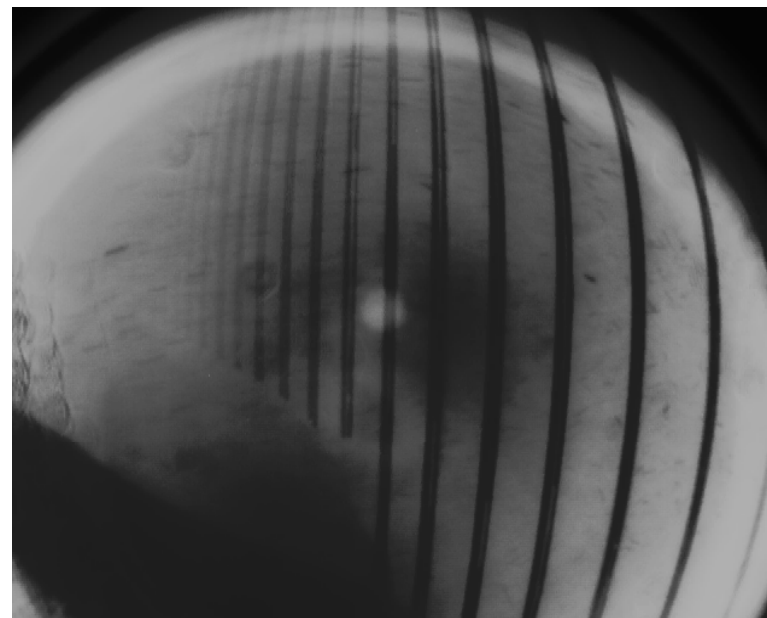
Dårlig sigtbarhed



IR-VIS Endoskop



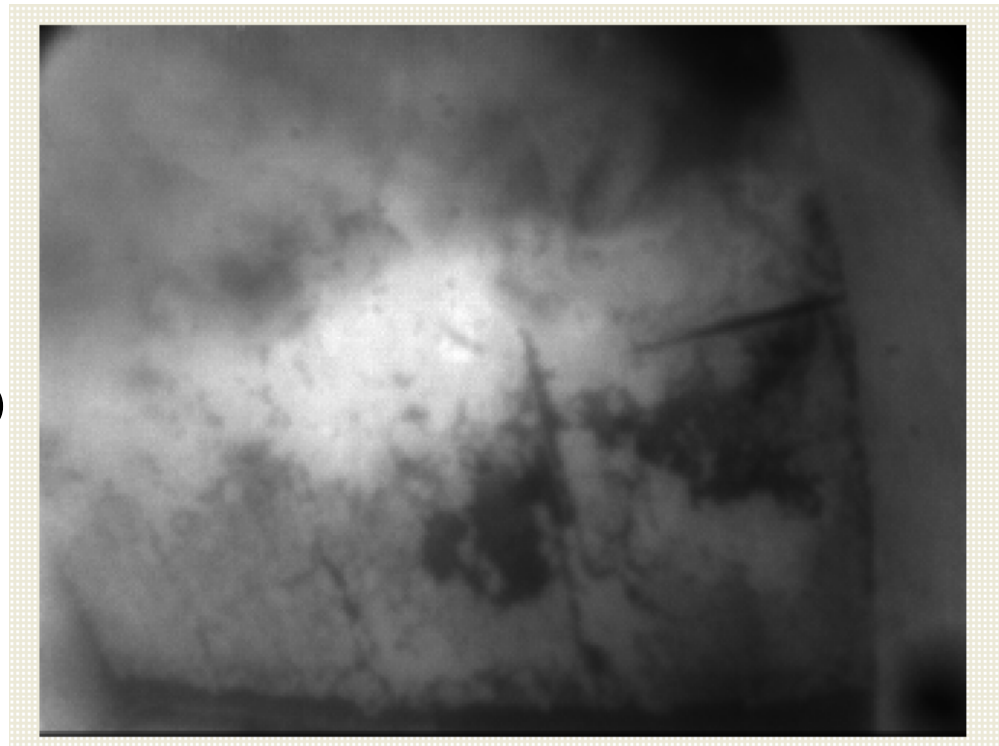
Video/CCD



IR-kamera 3.9 μm

Måling på ristelag

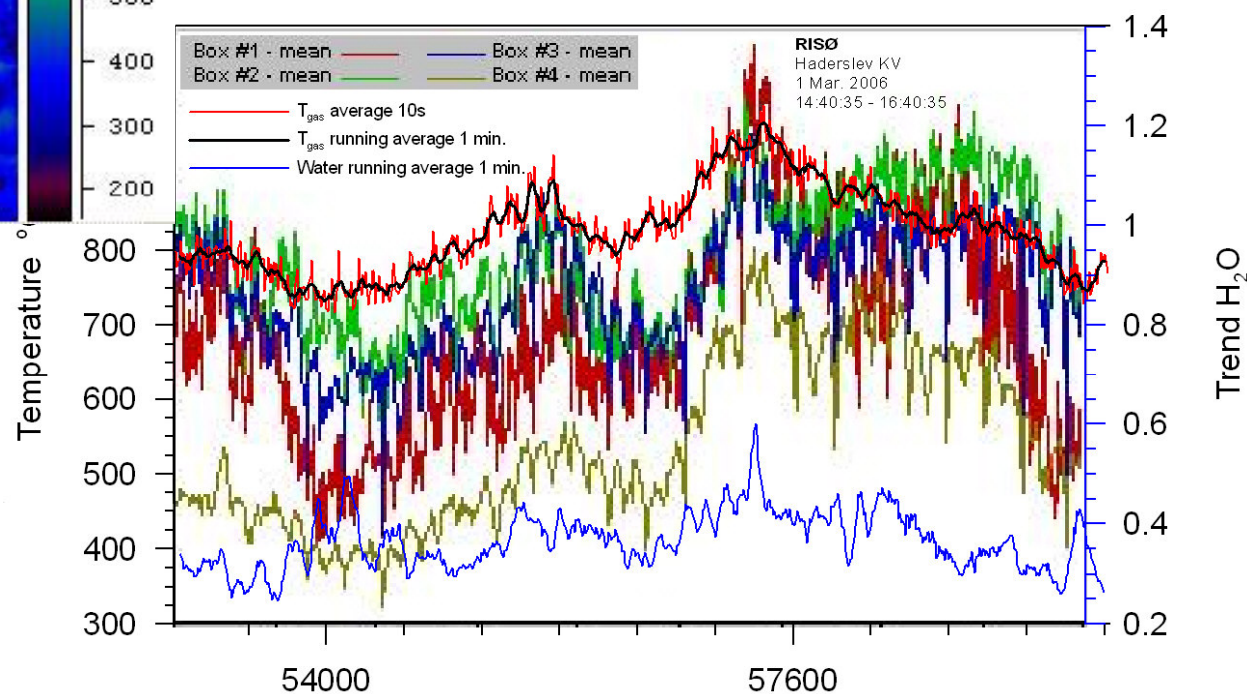
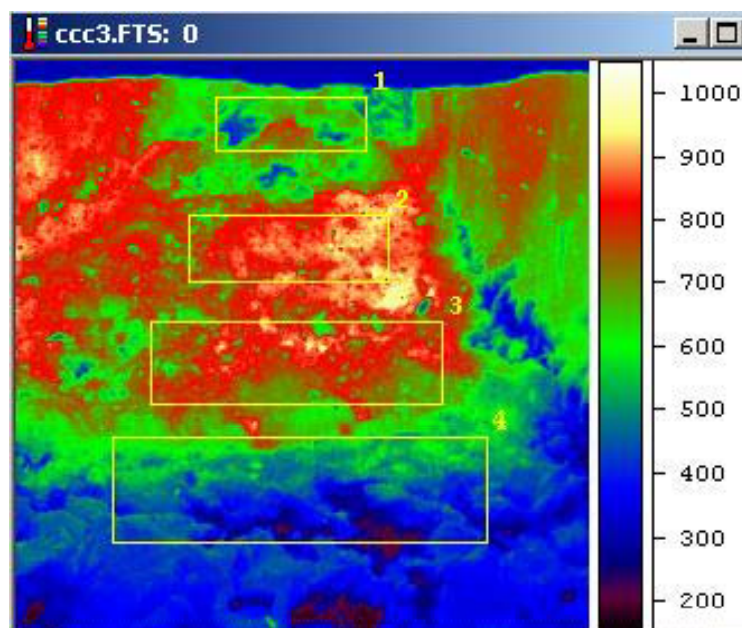
- Rist ved kedelvæg
- Indfødning
- Halmbunker opbygges
- Halm isolerer
- Sigtbarhed / halmstrå / CO
- Risteryst

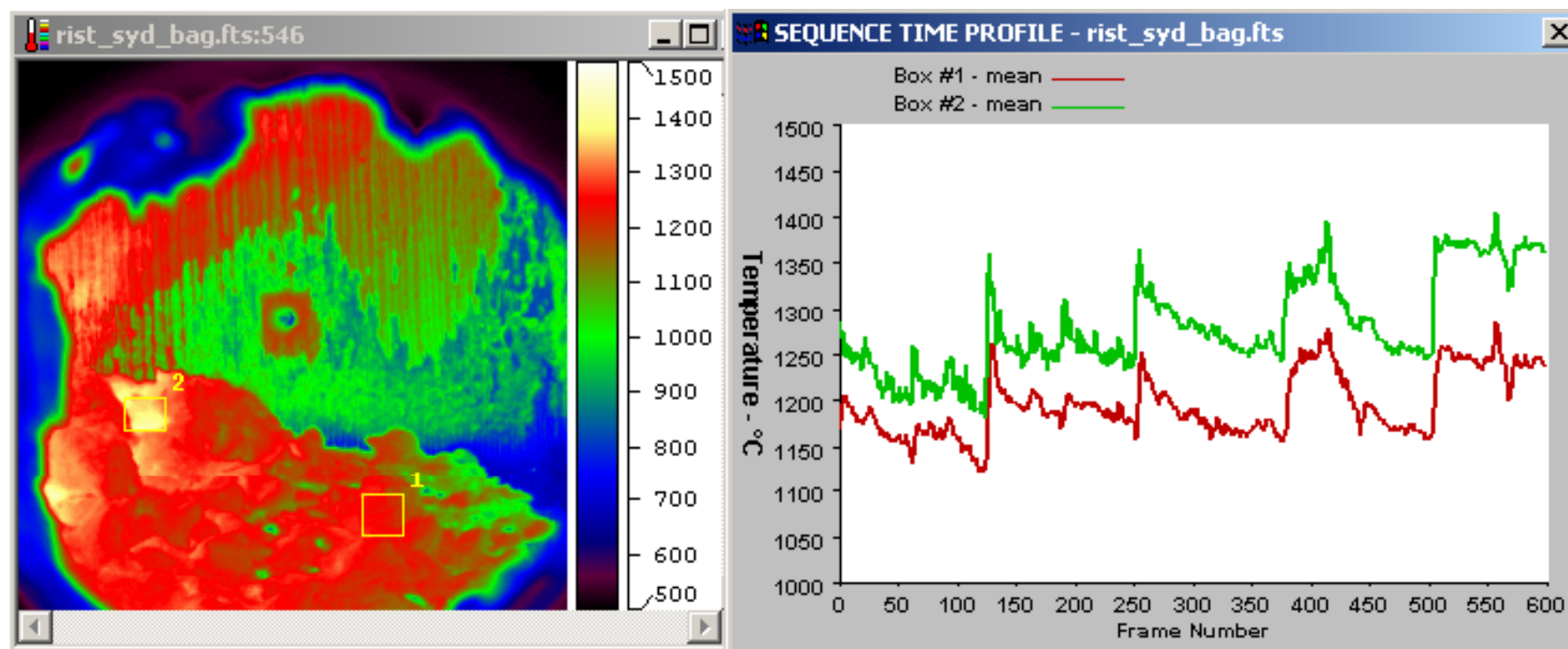


IR-kamera installeret på
halmkedel AVV



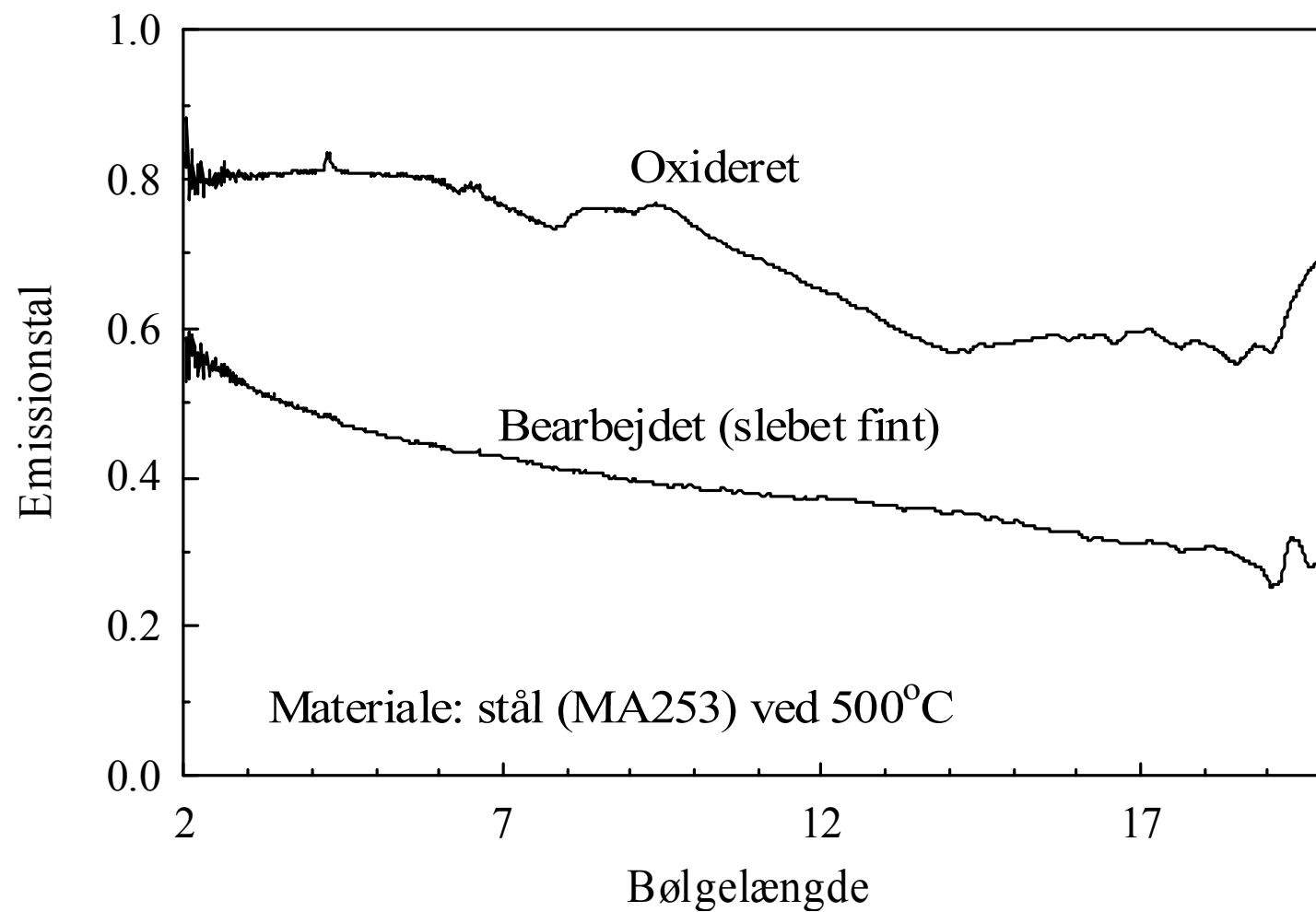
Rist Haderslev KV





Hurtigt og let at termografere kedelvægge på AVV halmkedel pga. måleport i siden af kedel ved slaggefald. (3.9 μm filter).

Emissivitet stål





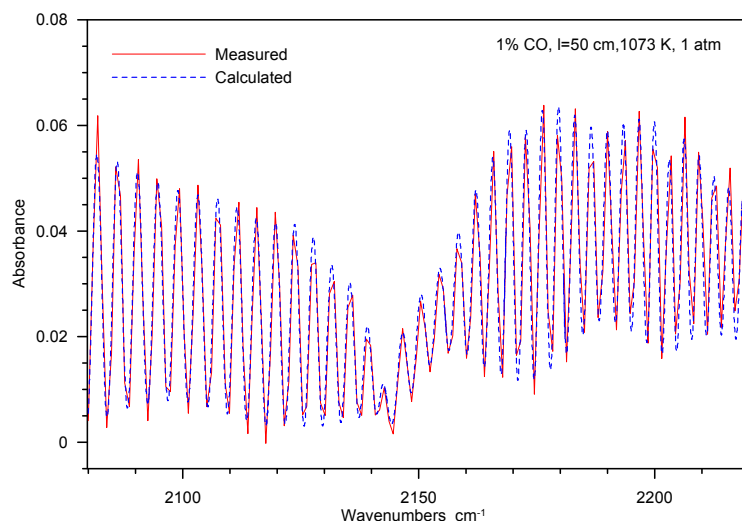
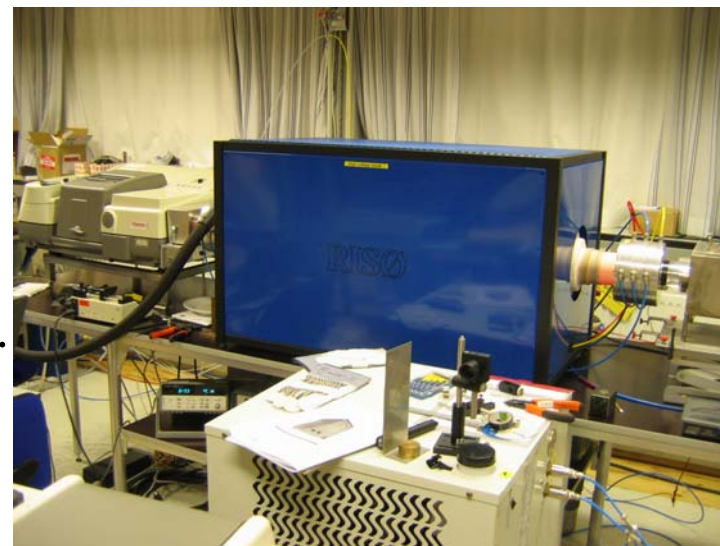
VALG AF BØLGELÆNGDE

Overfladetemperatur

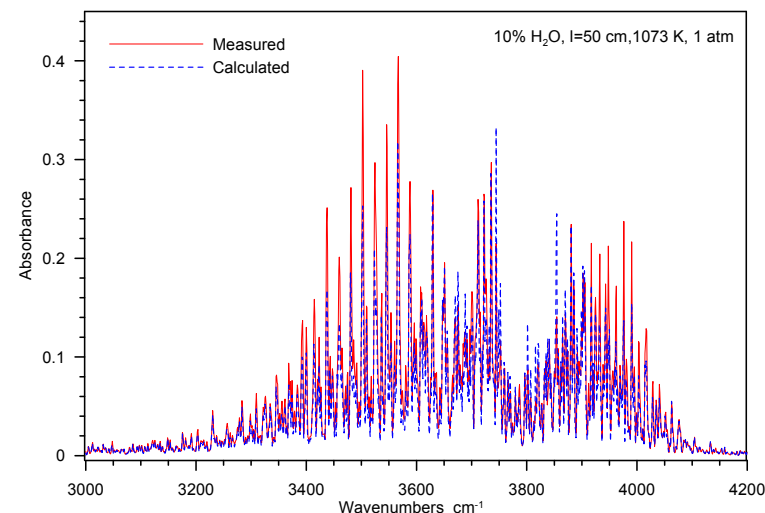


- 8-14 μm : Faste overflader, lave temperatur
 - 3-5 μm : Faste overflader, lav temperatur
 - 4.3 μm : CO_2
 - 3.9 μm : Måling gennem varm røggas
 - 3.3 μm : Detektion gas (C_xH_y)
 - 0.5-2 μm : Højtemperatur
-
- Jo lavere temperatur jo mindre absolut målefejl
 - Kortere bølgelængde – lavere fejl (ingen refleksion)
 - Overflader med høj emissivitet – lav fejl

Test af nye gasmåleudstyr (laser, mv)
 Kalibreringsdata (udvikle målemetoder)
 Opbygge database (høj opløsning)
 Bred anvendelse: kraftværk, miljø, fly, kemi,...

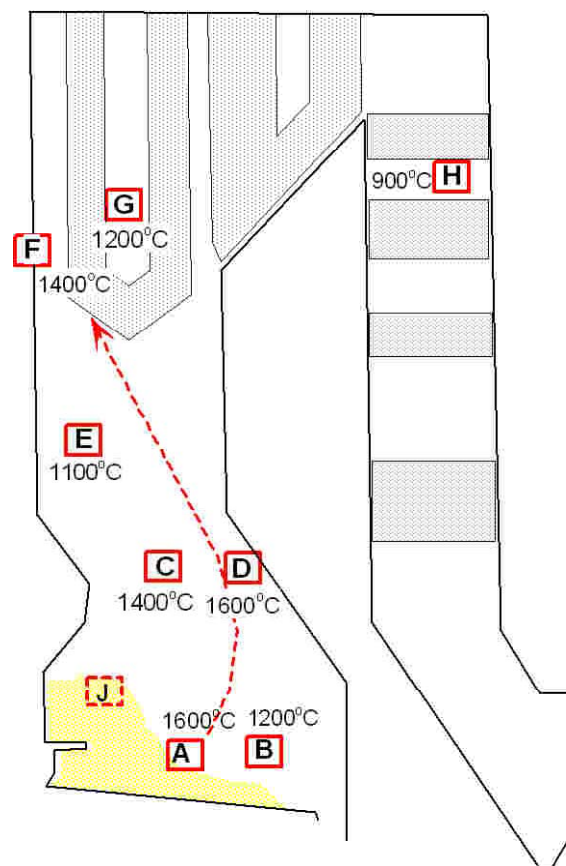
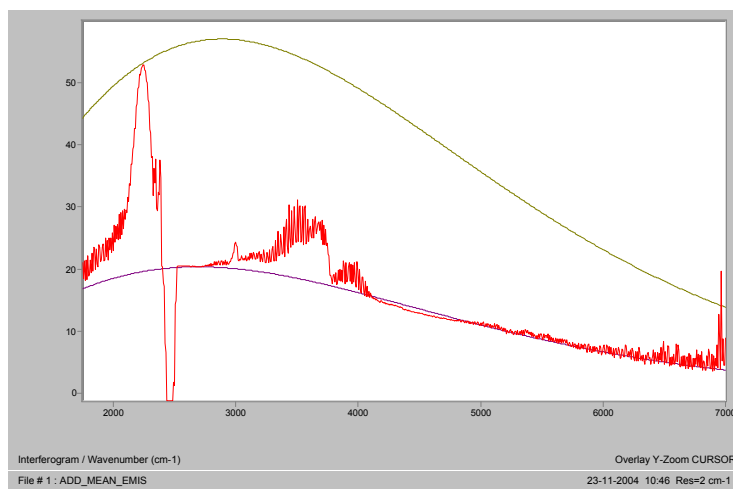
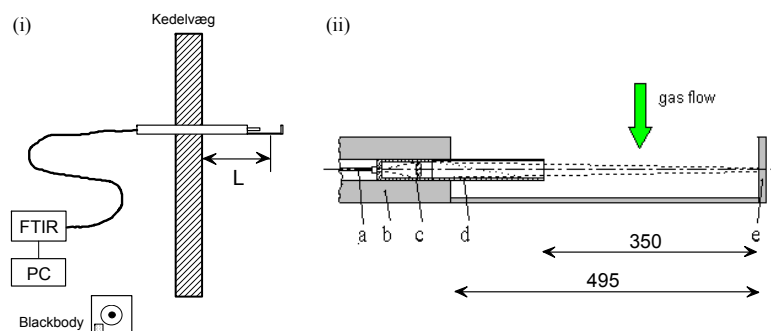


CO målt/beregnet



H₂O målt/beregnet

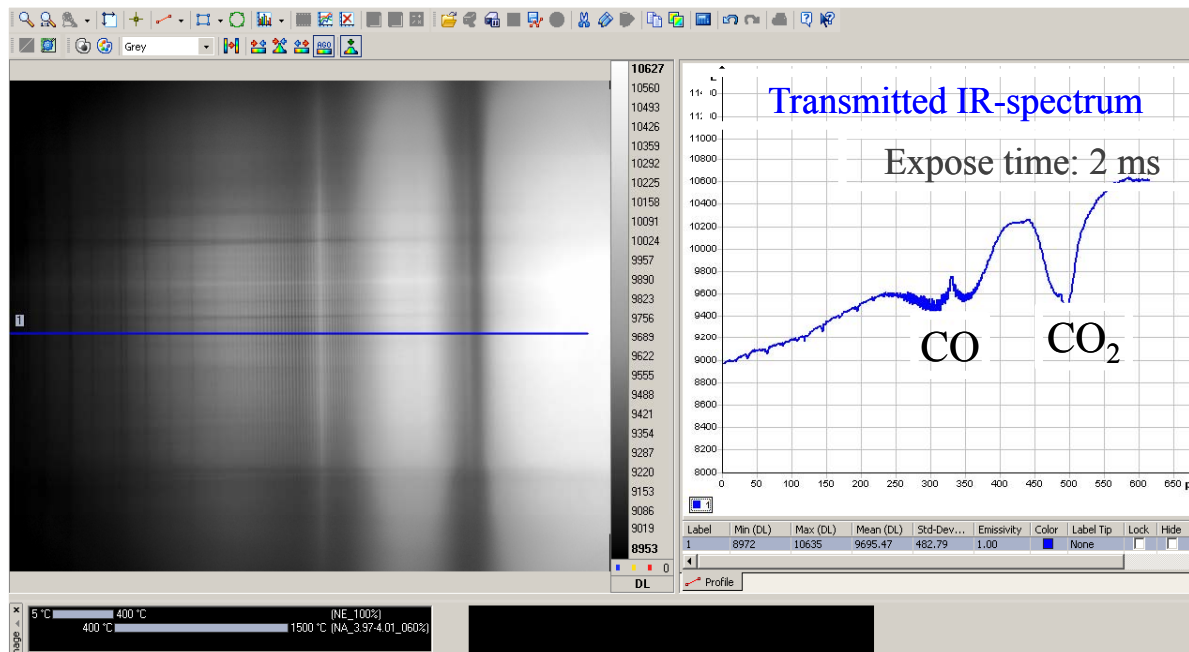
IR SPEKTROSKOPI, Kraftværk



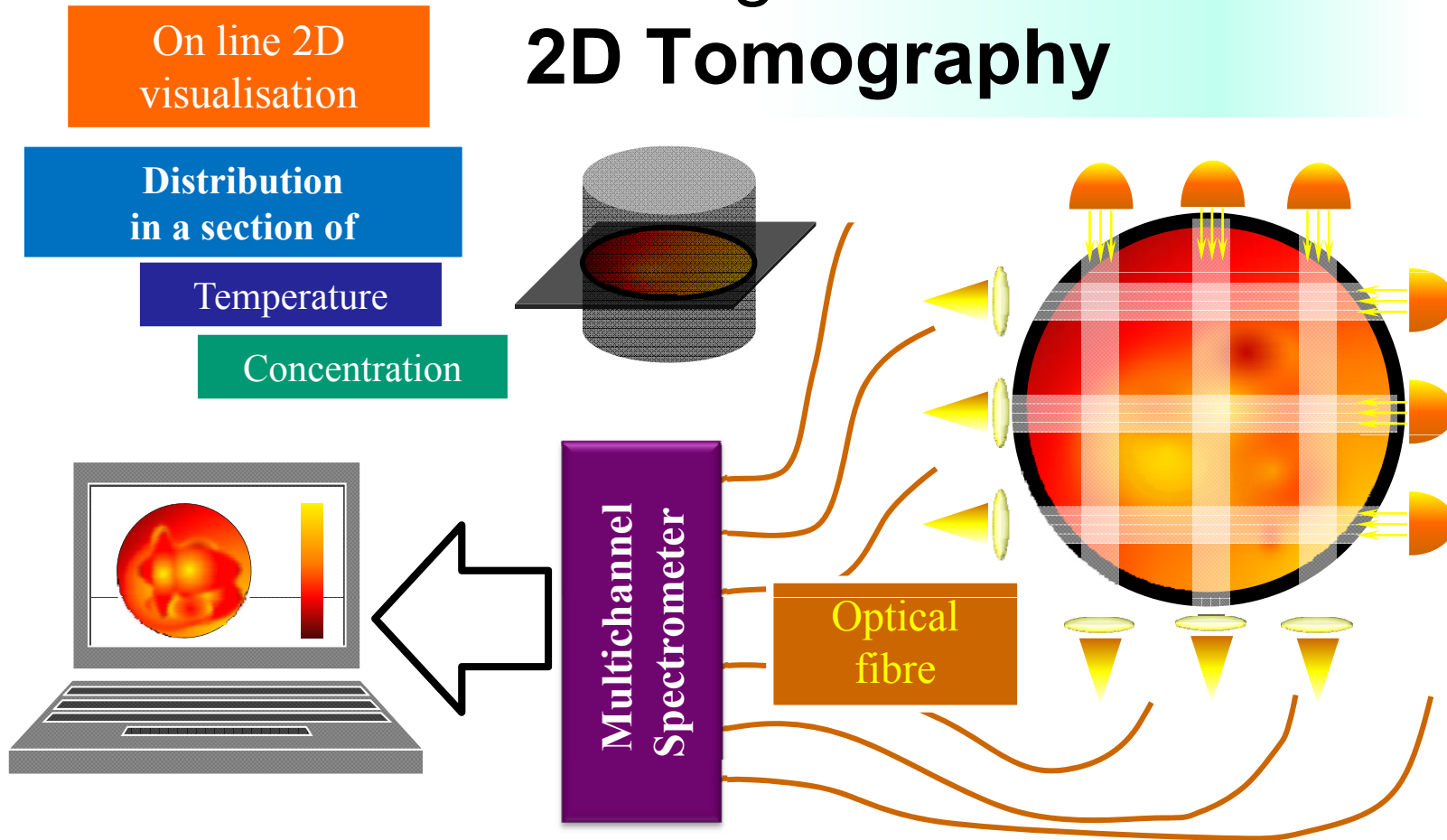
New diagnostic tools:

Fast IR imaging

- *In situ* fast IR absorption/emission spectroscopy
 - ACTON spectrometer + CEDIP Camera (InSb 640x512 array)
- It allows to accomplish measurements within a few microseconds
 - » This gives an opportunity to trace the development of a combustion process in time providing useful information for better understanding of combustion phenomena



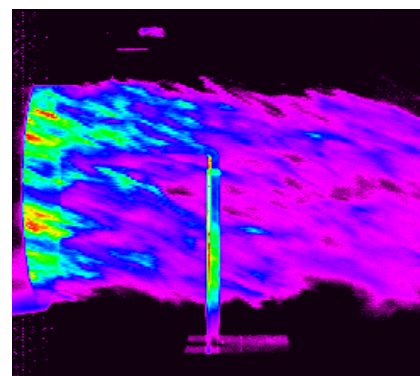
New diagnostic tools: 2D Tomography



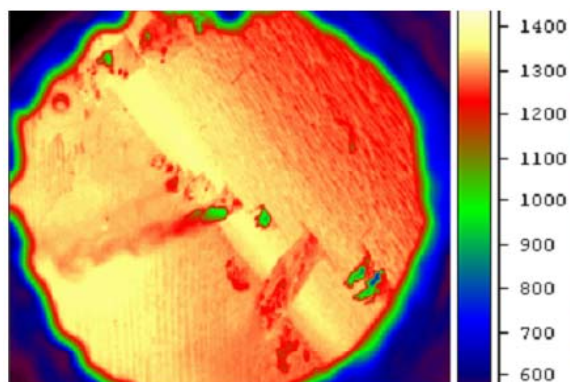
- 2D Tomography of e.g. hot gas inside of an exhaust pipe shows distribution of temperature or concentrations in a pipe section

Måling af gashastighed

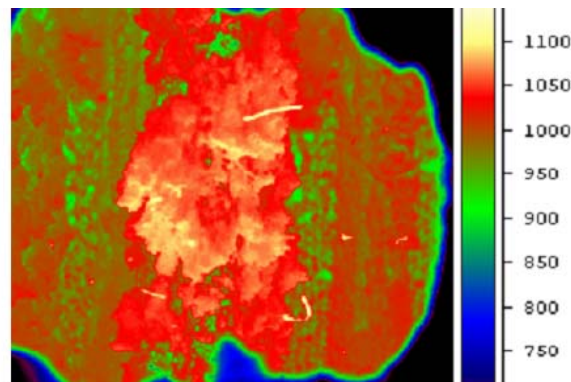
- **Laser LDA**
(bedst afstande under 1.2 m
dyrt udstyr)
- **Termiske strukturer**
- **Analyse af billeder**



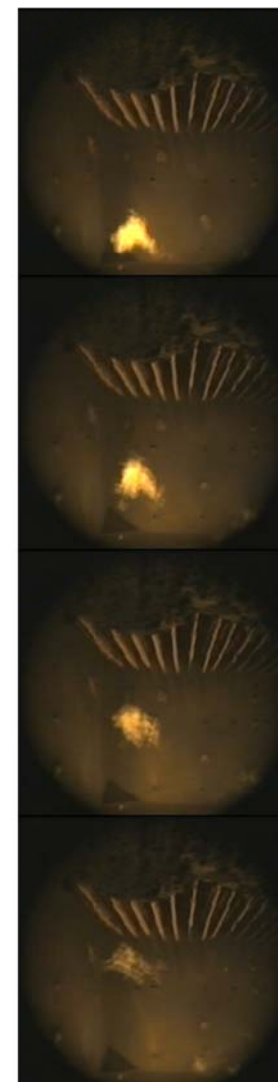
Udstødning flymotor



Støv i luft



Halmstrå/partikler



Konklusion

Termografi har mange anvendelsesmuligheder indenfor forbrændingstekning:

- Overfladetemperatur**
- Temperatur af brændsel**
- Gør det muligt at "se" i fyrrum**
- Fastfryse / tidsopløse opblanding**
- Se gasser mv.**